

TONGWEI



WHITE PAPER OF TW **TNC** CELL

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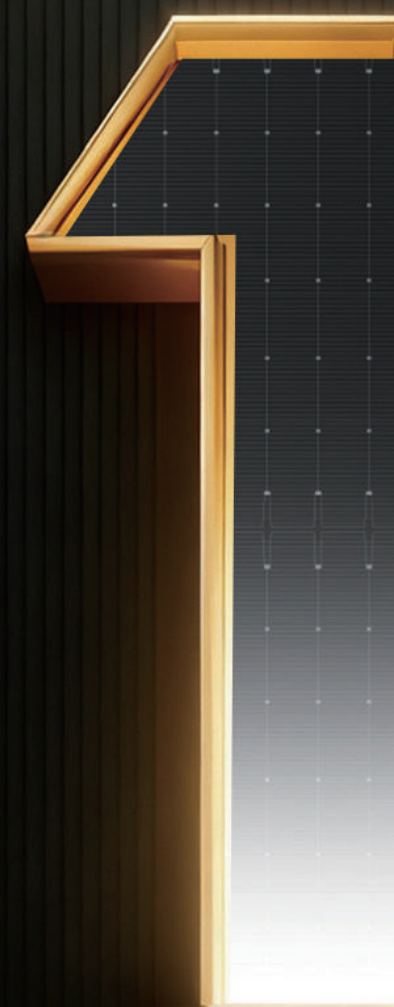
Official Website: <https://en.tongwei.cn/>

CHOOSE TONGWEI CELLS

PRODUCE HIGH-EFFICIENCY MODULES

Traceable Quality, Reliable Products

— FOR 9 —
CONSECUTIVE YEARS—GLOBAL
CELL SHIPMENTS RANKING TOP 1



Our cell shipments have been the world's largest for nine consecutive years since 2017, making Tongwei the first company in the industry to achieve cumulative shipments exceeding 400GW.

Source:  InfoLink
CONSULTING

THE FIRST "Lighthouse Factory" IN GLOBAL PV CELL MANUFACTURING

In 2025, we continued to advance carbon footprint certification, reducing the LCA value by

35.4% ↓

2024
25.004kg CO² eq/ kwp

2025
16.153kg CO² eq/ kwp

CELL-LEVEL TRACEABILITY

Making Every Cell More Trustworthy

The world's first intelligent manufacturing system in the global PV cell industry

Diffusion Sheet Resistance 4x0Ω

Ingot-ID Y2B3xx8X25Xxx1FD0

Silicon Wafer Pallet ID
N01NM1250XXX01-00XX

Cell ID 175xxxx588

Color Aoi1R 123

Texturing weight loss 0.02g

Cell Efficiency Eta25.8%

PROD25B26XXXXXX57



Sensor + Data + Algorithm

Data-driven decisions for transparent, trustworthy manufacturing.



Wafer-level Digital Identity

Unique wafer ID for full-process traceability.



Full-link Records

Performance comparison, quality verification, process optimization.



Smart Manufacturing

Empowers supply chain collaboration, customer service, and lifecycle quality management.

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PART 1

TONGWEI

Chapter 1

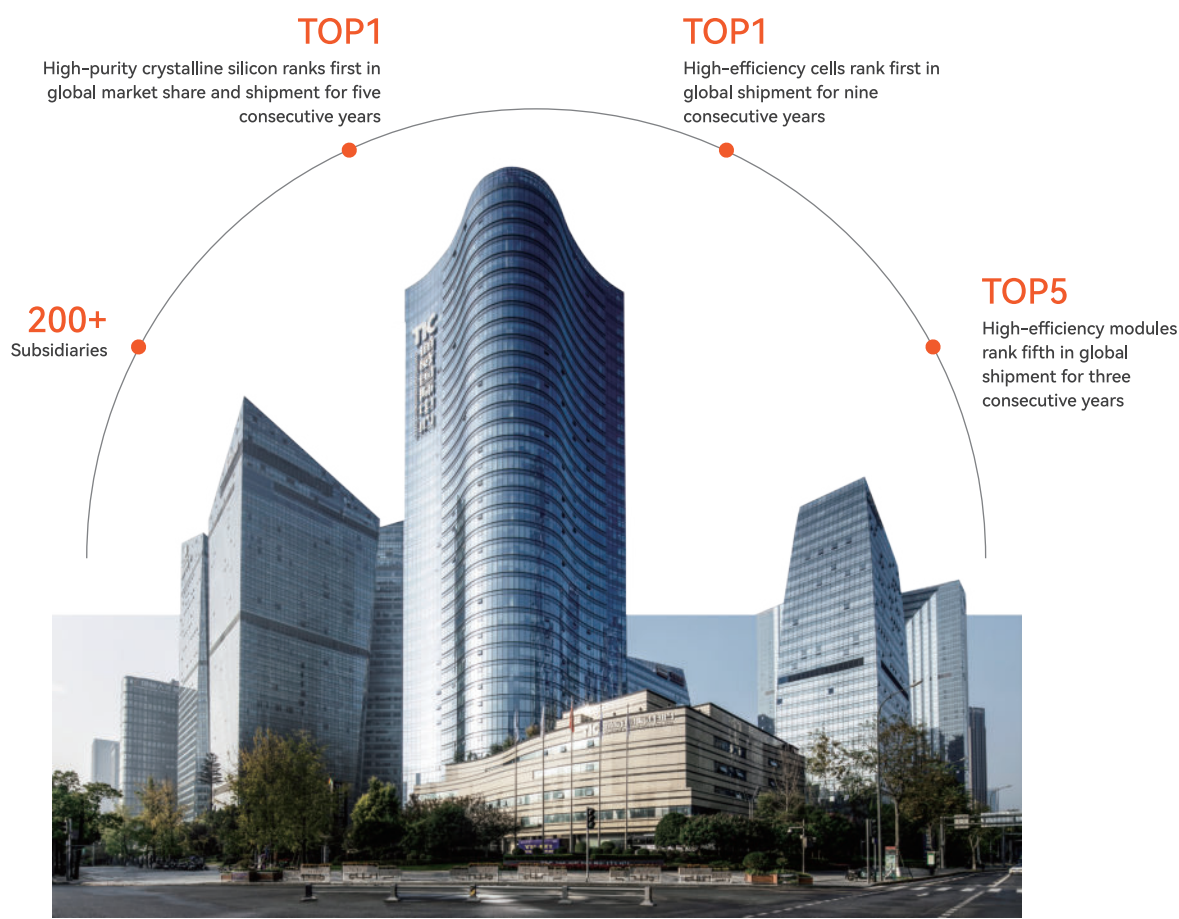
Company Profile



1.1 Tongwei Co., Ltd.

1.1.1 About Tongwei

500
FORTUNE GLOBAL
The first and only one in the PV industry
Fortune Global 500 enterprise

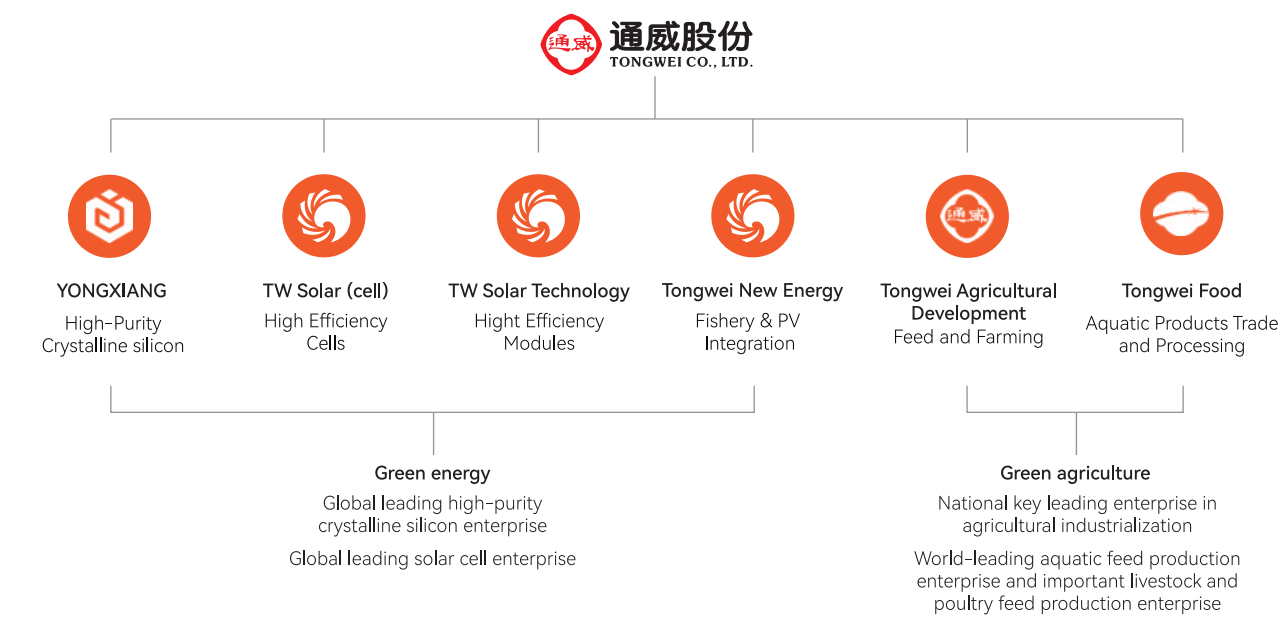


Tongwei Co., Ltd., a subsidiary of the Tongwei Group, is a large private technology-oriented listed company specializing in green agriculture and green energy. The company currently operates more than 200 branches and subsidiaries across China and overseas, with an annual feed production capacity of approximately 13 million metric tons, an annual high-purity polysilicon production capacity of approximately 900,000 metric tons, and a N-type solar cell production capacity exceeding 150 GW; its module production capacity is approximately 90 GW. The company has developed and constructed 56 photovoltaic power plants, primarily featuring "Fishery-PV Integration," in multiple provinces and cities across China, with a cumulative installed and grid-connected capacity exceeding 5 GW. Over the years, the company has undergone rapid development, becoming a leading national enterprise in agricultural industrialization. It is now a global leader in the production of aquaculture feed, a major producer of livestock and poultry feed, a global leader in high-purity polysilicon, and a global leader in solar cells.

Tongwei's entry into the photovoltaic industry in 2006 marked a significant milestone in the company's growth trajectory. Following over a decade of rapid development, the company has become a global leader in integrated photovoltaics. It has established a complete industrial chain, spanning from the production of silicon to the end-user photovoltaic power plant. The company possesses significant competitive advantages that lead the industry in terms of production capacity, R&D, cost control, quality, and branding. The company has successfully retained its leading global market share in high-purity polysilicon and solar cell businesses for a number of consecutive years. Its module shipments are consistently in the top five worldwide. The company remains firmly committed to its long-term strategic goal of "building a world-class clean energy operator." The company's strategic focus areas include core technological innovation and cost reduction, enhancing efficiency, vigorous market expansion, and strengthening cooperation with upstream and downstream clients. Consequently, its comprehensive competitiveness continues to improve, and its market position continues to solidify.

*The latest figures show that as of the end of May 2026

1.2 Integrated Layout of Tongwei PV Industry Chain



High-purity crystalline silicon

The core process technology has been iteratively upgraded and applied to the "8th Generation Yongxiang Method" Product purity reaches 99.999999999% Electronic-grade crystalline silicon has been supplied in batches at home and abroad



High-quality silicon wafer

Independently produce high-quality silicon wafers and sign long-term cooperation agreements with leading silicon wafer manufacturers, relying on the advantage of silicon materials, to ensure supply quality



Crystalline silicon cell

World-leading high-efficiency crystalline silicon solar cell enterprise The first "lighthouse factory" in the global PV cell industry



High-efficiency modules
TW Solar's module products fully cover various application scenarios

"Fishery-PV integration"

The world's first innovative development model of "fishery-PV integration" to achieve "a triple-win outcome" of fishery, electricity, and environmental protection



1.3 Tongwei Solar

1.3.1 About TW Solar

TW Solar deeply engages in the R&D, manufacturing, and promotion of core products for solar power generation, and is a world-leading crystalline silicon cell production enterprise. After 13 years of leapfrog development, the Company has achieved the transformation from "following" and "keeping pace" to "leading", with zero major safety accidents and zero major environmental accidents for 13 consecutive years. Up to now, TW Solar has owned Chengdu, Meishan, Jintang, Tonghe, Pengshan, and Zhongwei Companies, with more than 10,000 on-the-job employees and an annual production capacity of over 150 GW. The Company has remained No.1 in the world in terms of cell shipment for eight straight years (statistics from InfoLink Consulting), and has become the first enterprise in the industry with cumulative cell shipment exceeding 300 GW. In 2025, Meishan Company became the first "lighthouse factory" in the global PV cell industry.



1.3.2 Corporate Culture of TW Solar



Corporate Mission

PV changes the world



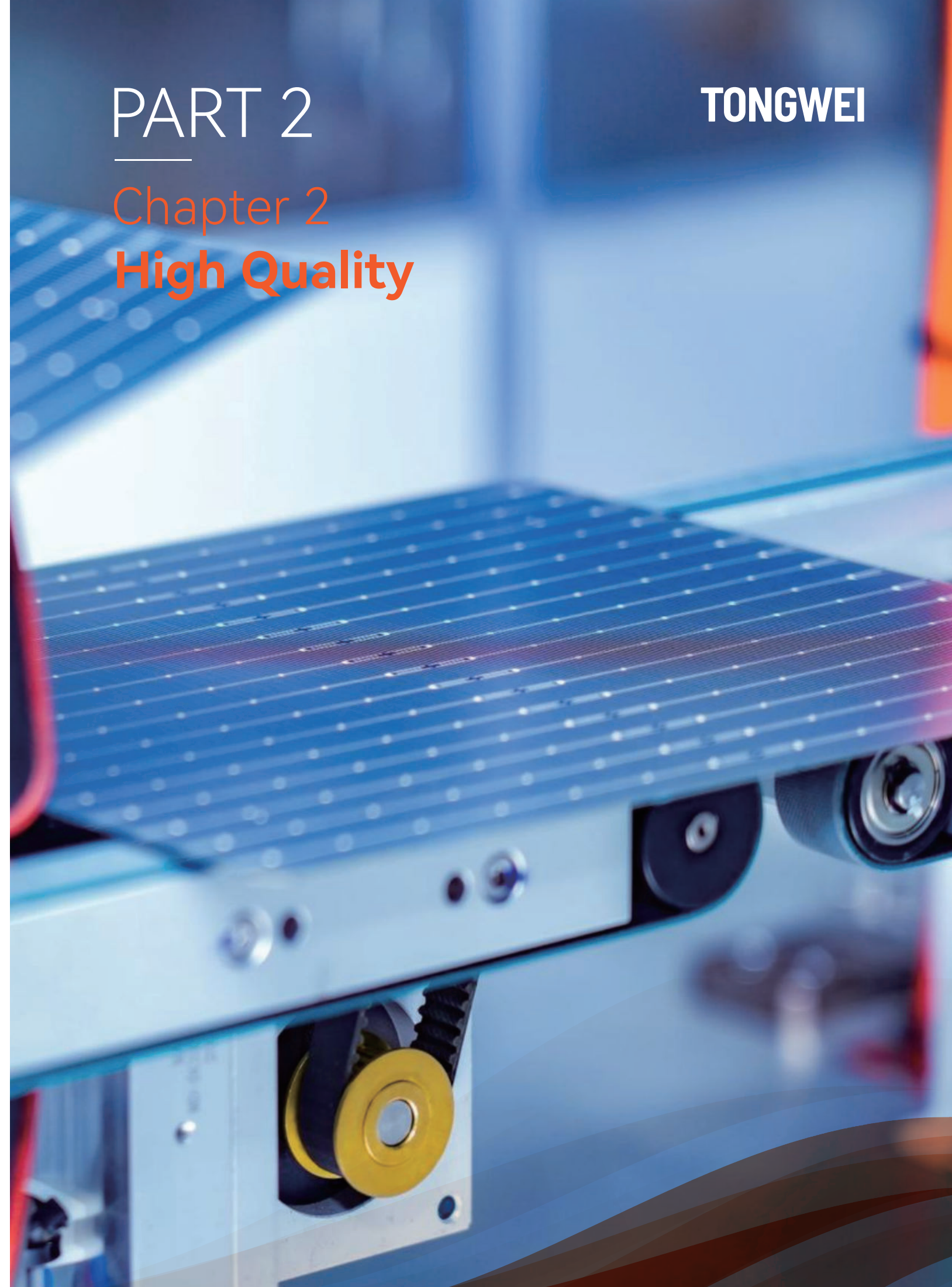
Corporate Vision

Build a world-class clean energy enterprise
Let solar energy benefit mankind

PART 2

TONGWEI

Chapter 2 High Quality



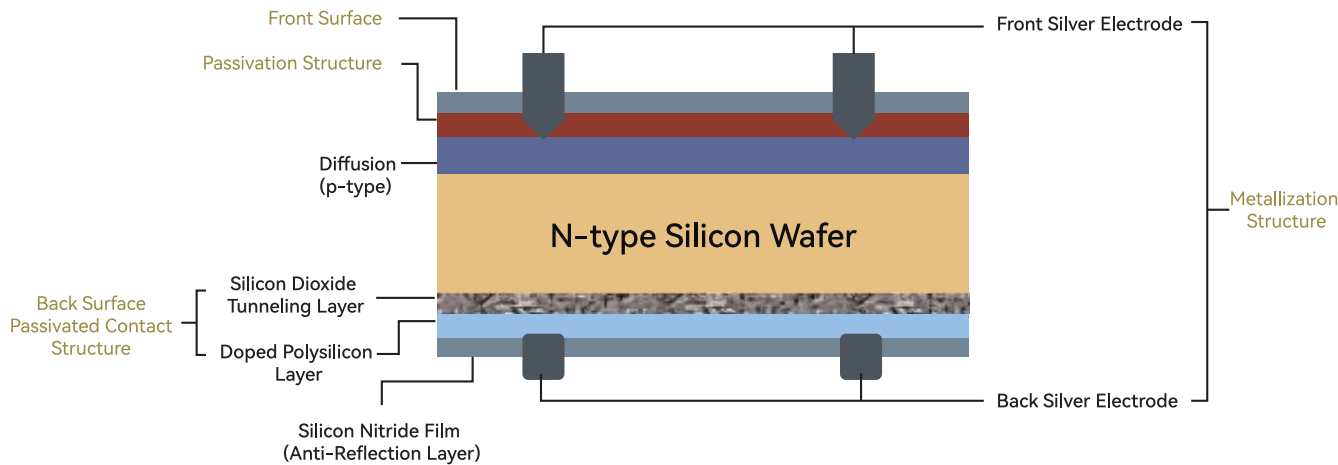
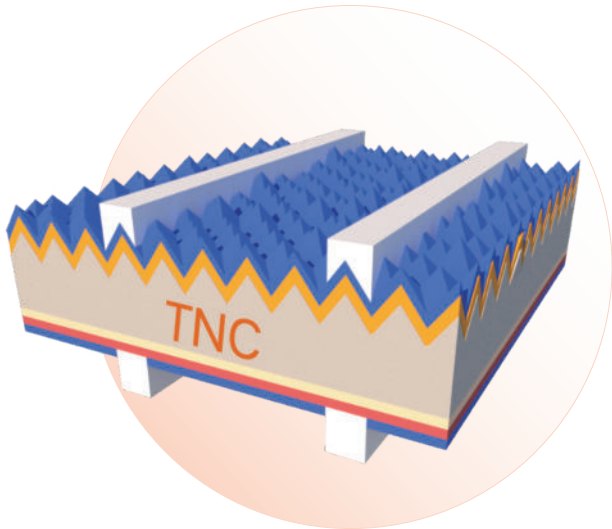
2.1 Tongwei Gene

2.1.1 TNC Cell: Product Background

TNC (Tongwei N-type Passivated Contact Technology) refers to a high-efficiency N-type passivated contact cell technology independently developed by Tongwei. Tongwei started the development of TNC technology in 2020, established the industry's first 210mm large-size PECVD-Poly cell pilot line in 2021, pioneering the industrial application of large-size PE-Poly technology, and bridging a key technological gap.

In 2023, Tongwei's TNC technology was successfully included in the 2023 Catalogue of Photovoltaic Industry Innovation Achievements due to its industry-first breakthroughs and technical leadership. It remains the only listed N-type passivated contact cell technology, distinguished by its superior customer value, product performance, and mass production feasibility.

In 2025, Tongwei upgraded TNC technology and launched TNC 2.0 product series, forming an innovative product closed loop of "core process breakthrough, manufacturing system upgrade, product performance leap."



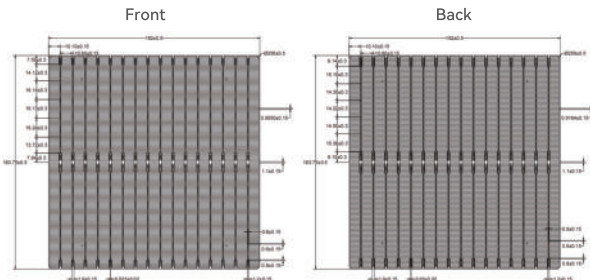
2.1.2 TNC Cell Product Overview

TNC "Tongwei Gene" cell products are designed based on the SMBB (Super Multi-Busbar) cell technology platform and cover the mainstream sizes (M10, G12R, and G12).

TNC -M10



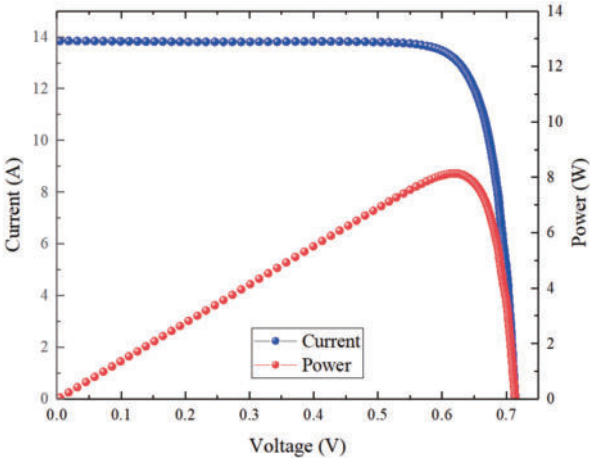
Product Appearance (mm)



Product Design

Dimension	182±0.5*183.75±0.5mm Φ256mm±0.5mm	TkVoltage: -(0.255±0.010)%/K
Thickness	130±13μm	TkCurrent: +(0.041±0.004)%/K
Front	16 busbars (silver), 192 fingers Blue anti-reflective coating (silicon nitride)	TkPower: -(0.305±0.025)%/K
Back	16 busbars (silver), 200 fingers Blue anti-reflective coating (silicon nitride)	Rsh≥50Ω Irev2±0.5A

IV Curve



Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
25.7	8.60	0.635	13.550	0.722	14.119	84.38
25.6	8.57	0.634	13.525	0.721	14.101	84.28
25.5	8.54	0.633	13.488	0.720	14.087	84.15
25.4	8.50	0.632	13.454	0.719	14.066	84.06
25.3	8.47	0.631	13.423	0.719	14.031	83.95
25.2	8.43	0.630	13.387	0.718	14.005	83.88
25.1	8.40	0.629	13.359	0.717	13.983	83.79
25.0	8.37	0.628	13.325	0.716	13.969	83.66
24.9	8.33	0.628	13.272	0.715	13.956	83.51
24.8	8.30	0.627	13.236	0.714	13.936	83.42
24.7	8.27	0.626	13.203	0.713	13.917	83.32
24.6	8.23	0.625	13.174	0.711	13.910	83.26
24.5	8.20	0.623	13.163	0.709	13.906	83.18

Back Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
> 20.5	6.86	0.589	11.644	0.692	12.932	76.68
20.3-20.5	6.79	0.587	11.569	0.691	12.866	76.43
20.1-20.3	6.73	0.584	11.527	0.690	12.819	76.10
< 20.1	6.69	0.582	11.496	0.689	12.799	75.87

STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C

Statement: With technological progress and product iteration, deviations may exist between the technical parameters of Tongwei's cell products and those stated in the specification. Tongwei reserves the right to adjust technical parameters at any time without prior notice to customers. The final interpretation of the technical specification shall vest in Tongwei.

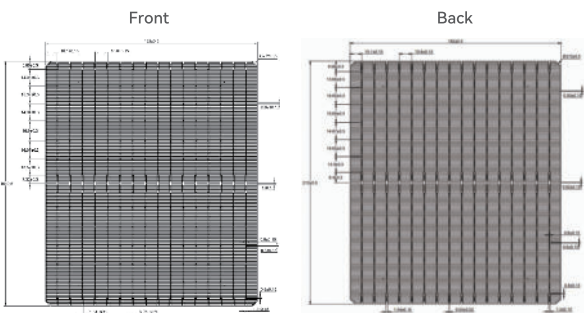
TNC-G12R



Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.1	9.97	0.628	15.875	0.745	15.987	83.71
26.0	9.93	0.627	15.831	0.744	15.961	83.59
25.9	9.89	0.627	15.768	0.744	15.938	83.41
25.8	9.85	0.626	15.734	0.743	15.919	83.30
25.7	9.81	0.625	15.695	0.742	15.906	83.16
25.6	9.78	0.624	15.672	0.740	15.891	83.14
25.5	9.74	0.623	15.636	0.739	15.872	83.01
25.4	9.70	0.622	15.590	0.738	15.868	82.83
25.3	9.66	0.621	15.553	0.737	15.861	82.64
25.2	9.62	0.620	15.517	0.736	15.851	82.48
25.1	9.58	0.619	15.480	0.735	15.842	82.30
25.0	9.55	0.618	15.453	0.734	15.826	82.20
24.9	9.51	0.617	15.406	0.733	15.824	81.98
24.8	9.47	0.616	15.369	0.732	15.820	81.78
24.7	9.43	0.615	15.332	0.731	15.813	81.59
24.6	9.39	0.614	15.295	0.730	15.811	81.38

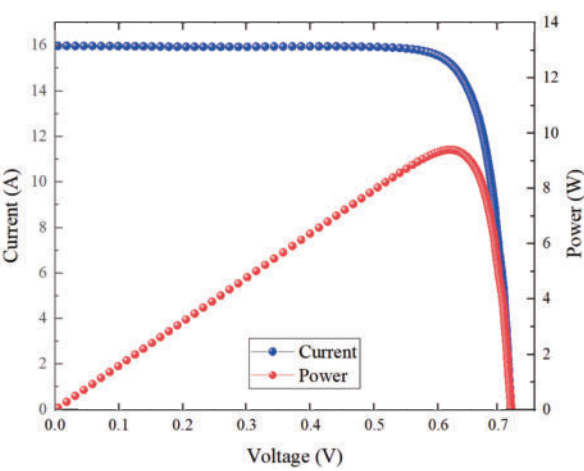
Product Appearance (mm)



Product Design

Dimension	182mm*210mm±0.5mm Φ272±0.5mm	TkVoltage: -(0.25±0.010)%/K
Thickness	130±13μm	TkCurrent: +(0.04±0.004)%/K
Front	16 busbars (silver), 310 fingers Blue anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	16 busbars (silver), 252 fingers Blue anti-reflective coating (silicon nitride)	Rsh≥50Ω Irev2≤0.5A

IV Curve



Back Electrical Performance Parameters

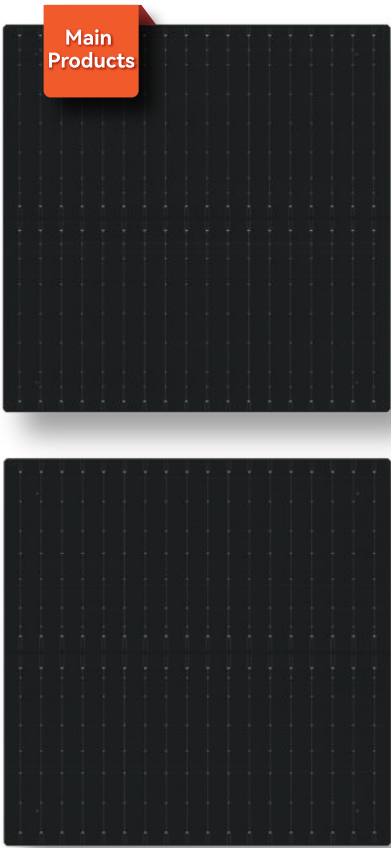
Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
≥ 21.5	8.21	0.620	13.242	0.735	13.408	83.31
21.0-21.5	8.02	0.614	13.062	0.730	13.258	82.87
20.5-21.0	7.83	0.609	12.857	0.725	13.213	81.74
< 20.5	7.64	0.604	12.649	0.720	13.177	80.53

STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C

26.08.05

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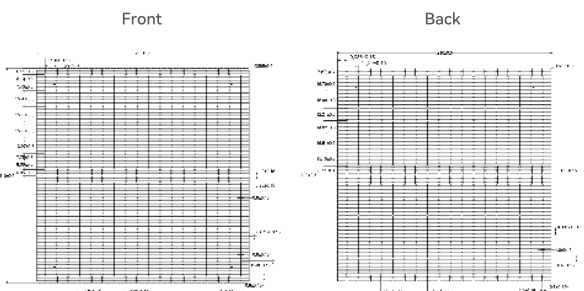
TNC-G12



Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.4	11.64	0.657	17.719	0.736	18.515	85.43
26.3	11.60	0.657	17.652	0.736	18.503	85.16
26.2	11.55	0.656	17.611	0.736	18.484	84.92
26.1	11.51	0.656	17.544	0.736	18.469	84.67
26.0	11.46	0.656	17.477	0.735	18.442	84.58
25.9	11.42	0.656	17.410	0.735	18.437	84.28
25.8	11.38	0.656	17.342	0.735	18.426	84.00
25.7	11.33	0.655	17.302	0.735	18.417	83.72
25.6	11.29	0.655	17.235	0.734	18.408	83.55
25.5	11.24	0.655	17.167	0.734	18.394	83.28
25.4	11.20	0.655	17.100	0.734	18.383	83.01
25.3	11.16	0.654	17.058	0.734	18.366	82.76
25.2	11.11	0.654	16.991	0.733	18.351	82.61
25.1	11.07	0.654	16.923	0.733	18.339	82.33

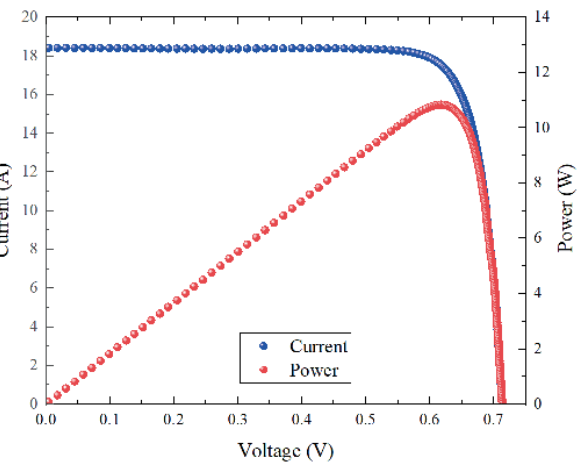
Product Appearance (mm)



Product Design

Dimension	210mm*210mm±0.5mm Φ295±0.5mm	TkVoltage: -(0.25±0.01)%/K
Thickness	130±13μm	TkCurrent: +(0.04±0.004)%/K
Front	18 busbars (silver), 240 fingers Anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	18 busbars (silver), 232 fingers Anti-reflective coating (silicon nitride)	Rsh≥50Ω Irev2≤0.5A

IV Curve



Back Electrical Performance Parameters

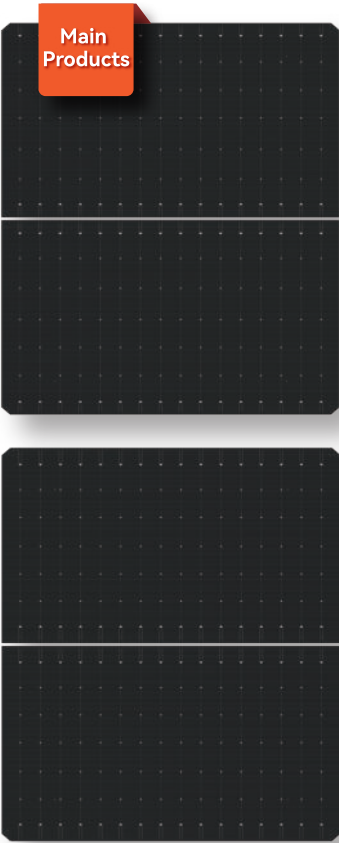
Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
≥ 21.5	9.48	0.621	15.266	0.722	16.052	81.80
21.0-21.5	9.26	0.619	14.960	0.722	16.034	79.99
20.5-21.0	9.04	0.618	14.628	0.721	16.022	78.26
< 20.5	8.82	0.616	14.317	0.72	16.004	76.54

STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C

26.08.05

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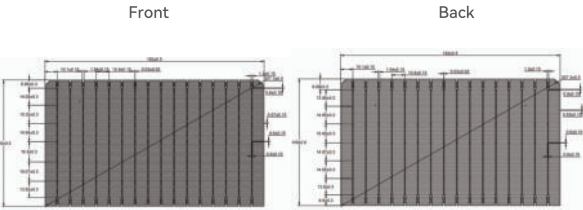
TNC 2.0-G12R



Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.7	5.10	0.633	8.053	0.740	8.215	83.84
26.6	5.08	0.633	8.023	0.740	8.191	83.79
26.5	5.06	0.632	8.005	0.739	8.177	83.73
26.4	5.04	0.632	7.975	0.739	8.156	83.62
26.3	5.02	0.631	7.958	0.739	8.138	83.49
26.2	5.00	0.630	7.940	0.739	8.118	83.37
26.1	4.98	0.629	7.922	0.739	8.106	83.18
26.0	4.96	0.628	7.904	0.738	8.100	83.03
25.9	4.94	0.627	7.879	0.738	8.086	82.85
25.8	4.93	0.626	7.869	0.738	8.070	82.72
25.7	4.91	0.625	7.851	0.737	8.062	82.58
25.6	4.89	0.624	7.833	0.737	8.050	82.39
25.5	4.87	0.623	7.815	0.737	8.043	82.12
25.4	4.85	0.622	7.796	0.737	8.031	81.94
25.3	4.83	0.621	7.778	0.736	8.026	81.77

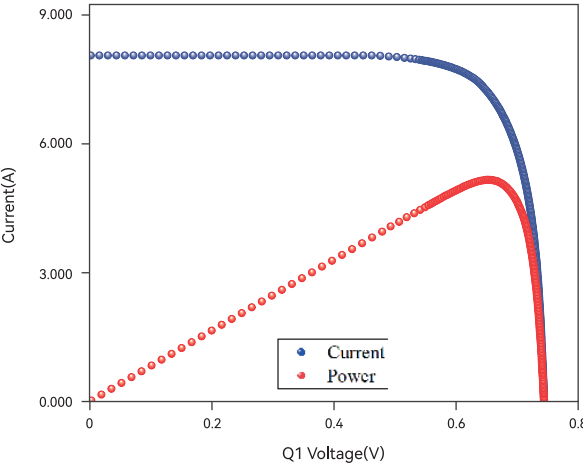
Product Appearance(mm)



Product Design

Dimension	182±0.5*105±0.5mm Φ207.3±0.5mm	TkVoltage: -(0.25±0.01)%/K
Thickness	130±13μm	TkCurrent: +(0.04±0.004)%/K
Front	16 busbars (silver), 155 fingers Blue anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	16 busbars (silver), 126 fingers Blue anti-reflective coating (silicon nitride)	Rsh≥50Ω, Irev2≤0.5A

IV Curve



Back Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
> 22.5	4.36	0.590	7.387	0.701	7.2932	85.28
21.5-22.0	4.13	0.580	7.117	0.695	7.2697	81.80
21.0-21.5	4.03	0.571	7.054	0.695	7.1954	80.63
< 21.0	3.95	0.565	6.988	0.693	7.1534	79.71

STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C

26.08.05

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TNC 2.0-G12

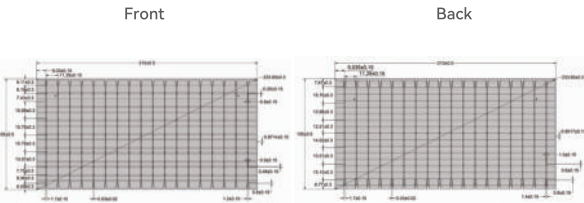


Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.4	5.82	0.656	8.871	0.744	9.281	84.28
26.3	5.80	0.656	8.841	0.742	9.277	84.25
26.2	5.78	0.655	8.821	0.742	9.252	84.16
26.1	5.75	0.655	8.786	0.742	9.245	83.89
26.0	5.73	0.655	8.753	0.741	9.231	83.82
25.9	5.71	0.655	8.719	0.741	9.229	83.51
25.8	5.69	0.655	8.684	0.741	9.223	83.23
25.7	5.67	0.654	8.664	0.741	9.219	82.95
25.6	5.64	0.654	8.631	0.740	9.214	82.79
25.5	5.62	0.654	8.597	0.740	9.202	82.57
25.4	5.60	0.654	8.562	0.740	9.202	82.23
25.3	5.58	0.653	8.544	0.740	9.193	82.01
25.2	5.56	0.653	8.510	0.739	9.186	81.86
25.1	5.53	0.653	8.475	0.739	9.180	81.58

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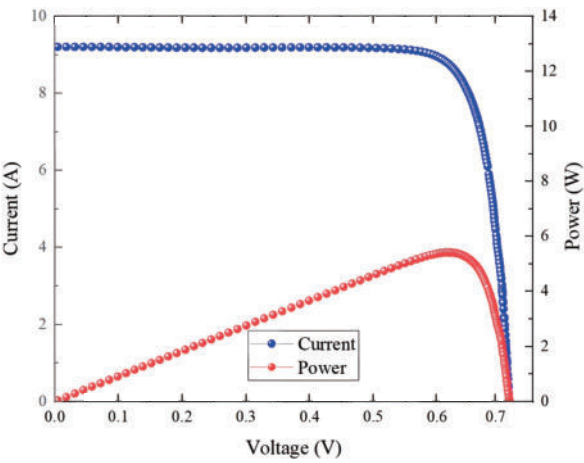
Product Appearance(mm)



Product Design

Dimension	210*105±0.5mm Φ233.85±0.5mm	TkVoltage: -(0.25±0.01)%/K
Thickness	130±13μm	TkCurrent: +(0.04±0.004)%/K
Front	18 busbars (silver), 120 fingers Blue anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	18 busbars (silver), 116 fingers Blue anti-reflective coating (silicon nitride)	Rsh≥50Ω, Irev2≤0.5A

IV Curve



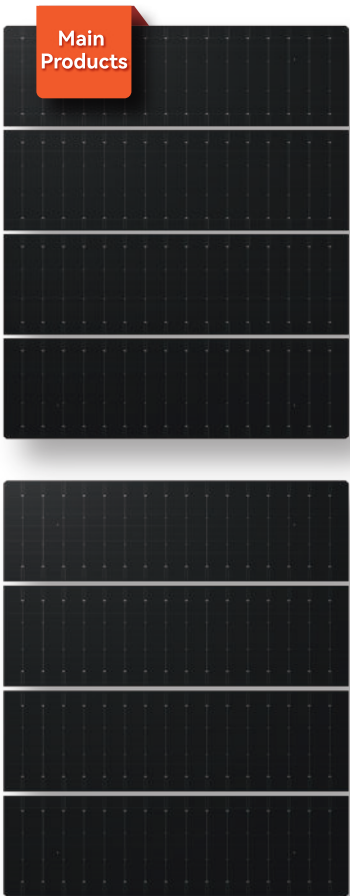
Back Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
≥ 21.5	4.74	0.622	7.621	0.723	8.031	81.64
21.0-21.5	4.63	0.620	7.468	0.723	8.022	79.83
20.5-21.0	4.52	0.619	7.303	0.722	8.016	78.11
< 20.5	4.41	0.617	7.147	0.721	8.007	76.38

STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C

26.08.05

TNC 3.0-G12R

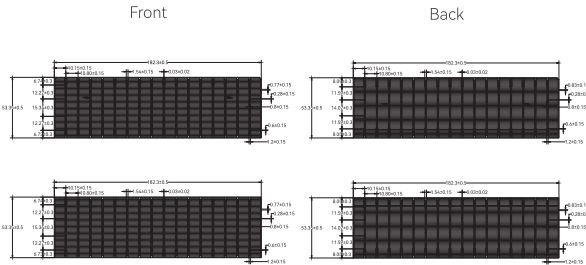


Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.8	2.61	0.661	3.948	0.745	4.107	85.29
26.7	2.60	0.66	3.939	0.744	4.105	85.12
26.6	2.59	0.659	3.931	0.744	4.102	84.88
26.5	2.58	0.658	3.922	0.744	4.099	84.62
26.4	2.57	0.657	3.913	0.743	4.096	84.47
26.3	2.56	0.656	3.904	0.743	4.094	84.19
26.2	2.55	0.656	3.890	0.743	4.091	83.95
26.1	2.54	0.656	3.874	0.743	4.087	83.69
26.0	2.53	0.655	3.866	0.742	4.081	83.62
25.9	2.52	0.654	3.856	0.742	4.085	83.20

Statement: With technological progress and product iteration, deviations may exist between the technical parameters of Tongwei's cell products and those stated in the specification. Tongwei reserves the right to adjust technical parameters at any time without prior notice to customers. The final interpretation of the technical specification shall vest in Tongwei.

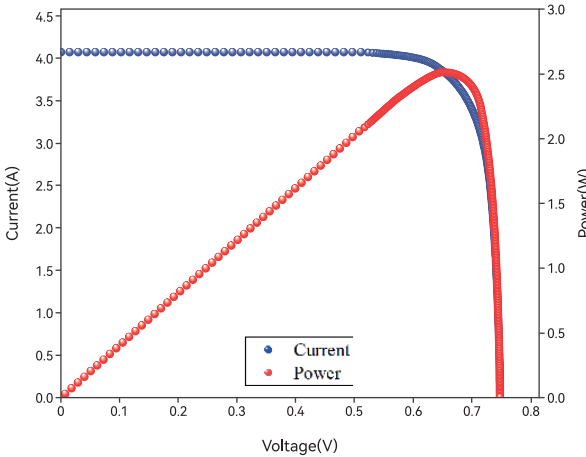
Product Appearance (mm)



Product Design

Dimension	182.55*53.35±0.5mm	TkVoltage: -(0.25±0.01)%/K
Thickness	130±20 μm	TkCurrent: +(0.04±0.004)%/K
Front	16 busbars (silver), 69 fingers Anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	16 busbars (silver), 64 fingers Anti-reflective coating (silicon nitride)	Rsh≥50Ω, Irev2≤0.5A

IV Curve



Back Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
≥ 22.8	2.22	0.632	3.513	0.733	3.553	85.25
22.7	2.21	0.631	3.503	0.731	3.548	85.23
22.6	2.20	0.630	3.494	0.732	3.542	84.90
< 22.5	2.19	0.629	3.484	0.730	3.541	84.78
STC (Standard Testing Conditions): 1000W/m², AM1.5, 25°C						26.08.05

TNC 3.0-G12R

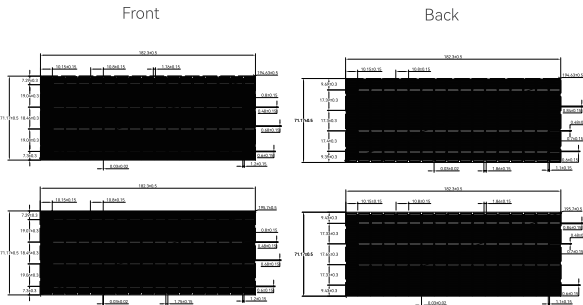


Front Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
26.6	3.45	0.633	5.452	0.740	5.579	83.60
26.5	3.44	0.632	5.440	0.739	5.568	83.56
26.4	3.43	0.632	5.420	0.739	5.555	83.46
26.3	3.41	0.631	5.408	0.739	5.540	83.35
26.2	3.40	0.630	5.396	0.739	5.526	83.24
26.1	3.39	0.629	5.383	0.739	5.520	83.01
26.0	3.37	0.628	5.371	0.738	5.517	82.85
25.9	3.36	0.627	5.359	0.738	5.506	82.69
25.8	3.35	0.626	5.347	0.738	5.496	82.52
25.7	3.33	0.625	5.335	0.737	5.493	82.36
25.6	3.32	0.624	5.323	0.737	5.482	82.20
25.5	3.31	0.623	5.310	0.737	5.479	81.93
25.4	3.30	0.622	5.298	0.736	5.475	81.78
25.3	3.28	0.621	5.286	0.736	5.470	81.53

Statement: With technological progress and product iteration, deviations may exist between the technical parameters of Tongwei's cell products and those stated in the specification. Tongwei reserves the right to adjust technical parameters at any time without prior notice to customers. The final interpretation of the technical specification shall vest in Tongwei.

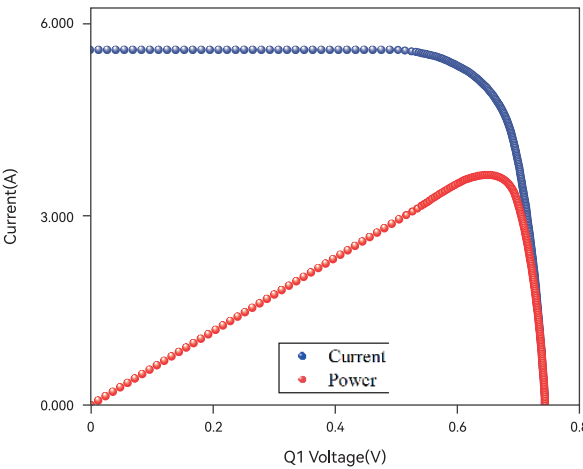
Product Appearance (mm)



Product Design

Dimension	182.3mm*71.17mm±0.5mm Φ194.63mm±0.5mm, Φ195.7mm±0.5mm	TkVoltage: -(0.25±0.01)%/K
Thickness	130±13μm	TkCurrent: +(0.04±0.004)%/K
Front	16 busbars , 104 fingers Anti-reflective coating (silicon nitride)	TkPower: -(0.29±0.025)%/K
Back	16 busbars , 84 fingers Anti-reflective coating (silicon nitride)	Rsh≥50Ω Irev2≤0.5A

IV Curve



Back Electrical Performance Parameters

Eff (%)	Pmpp (W)	Vmpp (V)	Impp (A)	Voc (V)	Isc (A)	FF (%)
> 23.5	3.10	0.595	5.208	0.704	5.146	85.53
22.5-23.0	2.94	0.585	5.030	0.698	5.137	82.07
22.0-22.5	2.87	0.576	4.990	0.698	5.090	80.91
< 22.0	2.82	0.571	4.939	0.696	5.066	79.99
STC (Standard Testing Conditions): 1000W/m², AM1.5G, 25°C						26.08.05

2.1.3 Tongwei TNC Cells:
Enabling High-Reliability Module Products

"Tongwei Intelligent Manufacturing: Safe and Reliable". Tongwei modules equipped with TNC cells meet twice the requirements of the IEC reliability standards, thus positioning them at the industry's forefront.

TNC Module

TNC series modules are equipped with TNC cells and multiple cell quality and efficiency enhancement technologies. Tongwei module products undergo stringent reliability tests, with all performance metrics enforced according to Tongwei's internal control standards that double the requirements of IEC standards, achieving benchmark-level performance in the industry.



Reliability Certified, Trusted Globally (TÜV Rheinland Certification)

5% IEC Standard



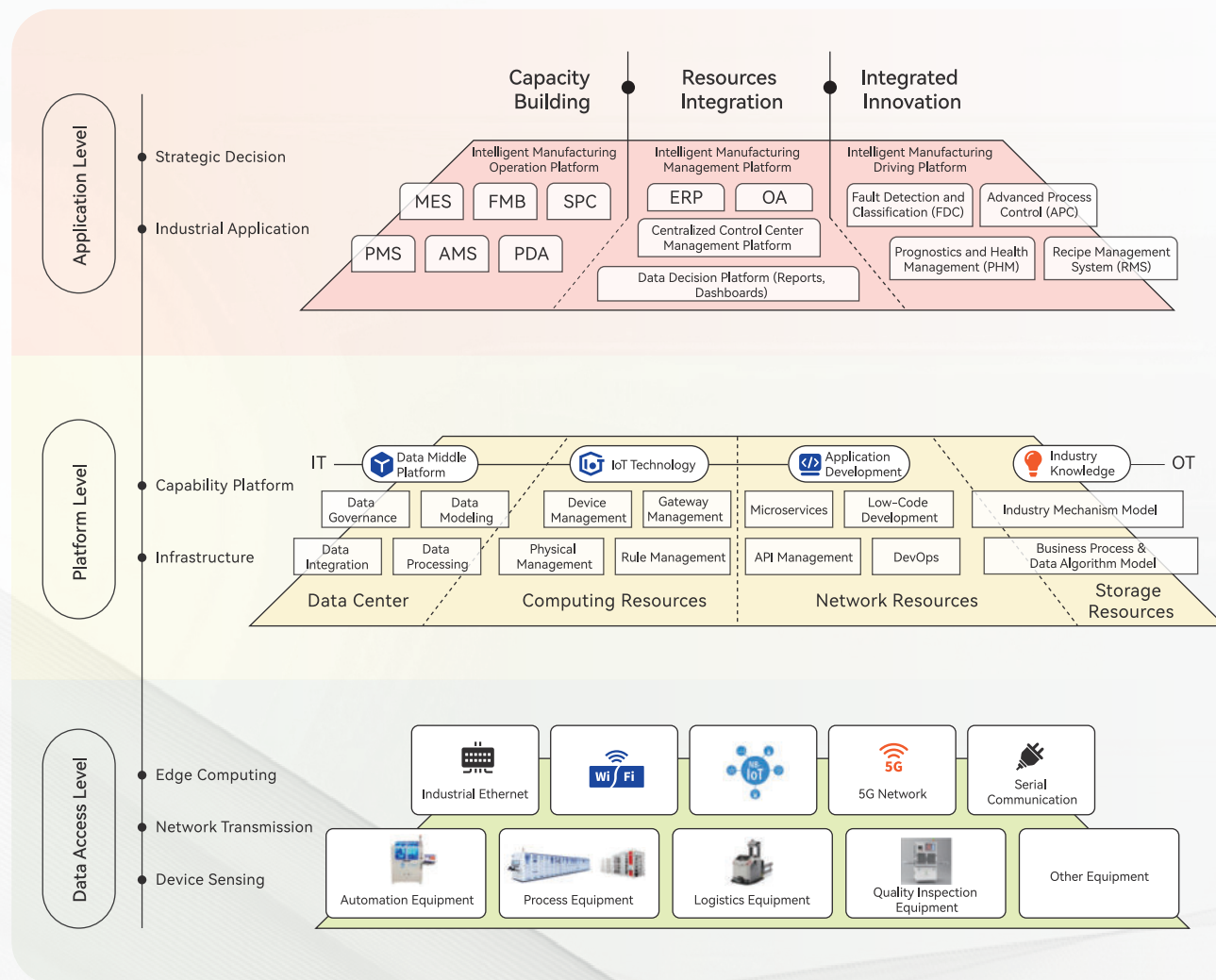
Reliability Performance of TNC Products (Power Degradation: %)

2.2 Smart Factory

Centering around the construction of smart factories, TW Solar continuously promotes the digital and intelligent up-grading of its production system. Through automated equipment collaboration, real-time collection and intelligent analysis of production data, it achieves efficient collaboration and lean management and control in the manufacturing process, continuously improves product consistency, production efficiency and operational stability, and provides solid support for large-scale and high-quality manufacturing.



2.2.1 Overall Architecture of the Digital Intelligent Factory and the "1+1+3+3" Strategy



* Overall Architecture of the Digital Intelligent Factory of TW Solar

"1" Foundational Platform

The Company has established an industrial internet foundational platform encompassing infrastructure, a data middle platform, IoT technology, application development, and integrated industry knowledge. It aims to achieve three key enhancement objectives: informatization foundation, core platform, and collaborative integration, thereby supporting the efficient development and operation of industrial applications.

"1" Access System

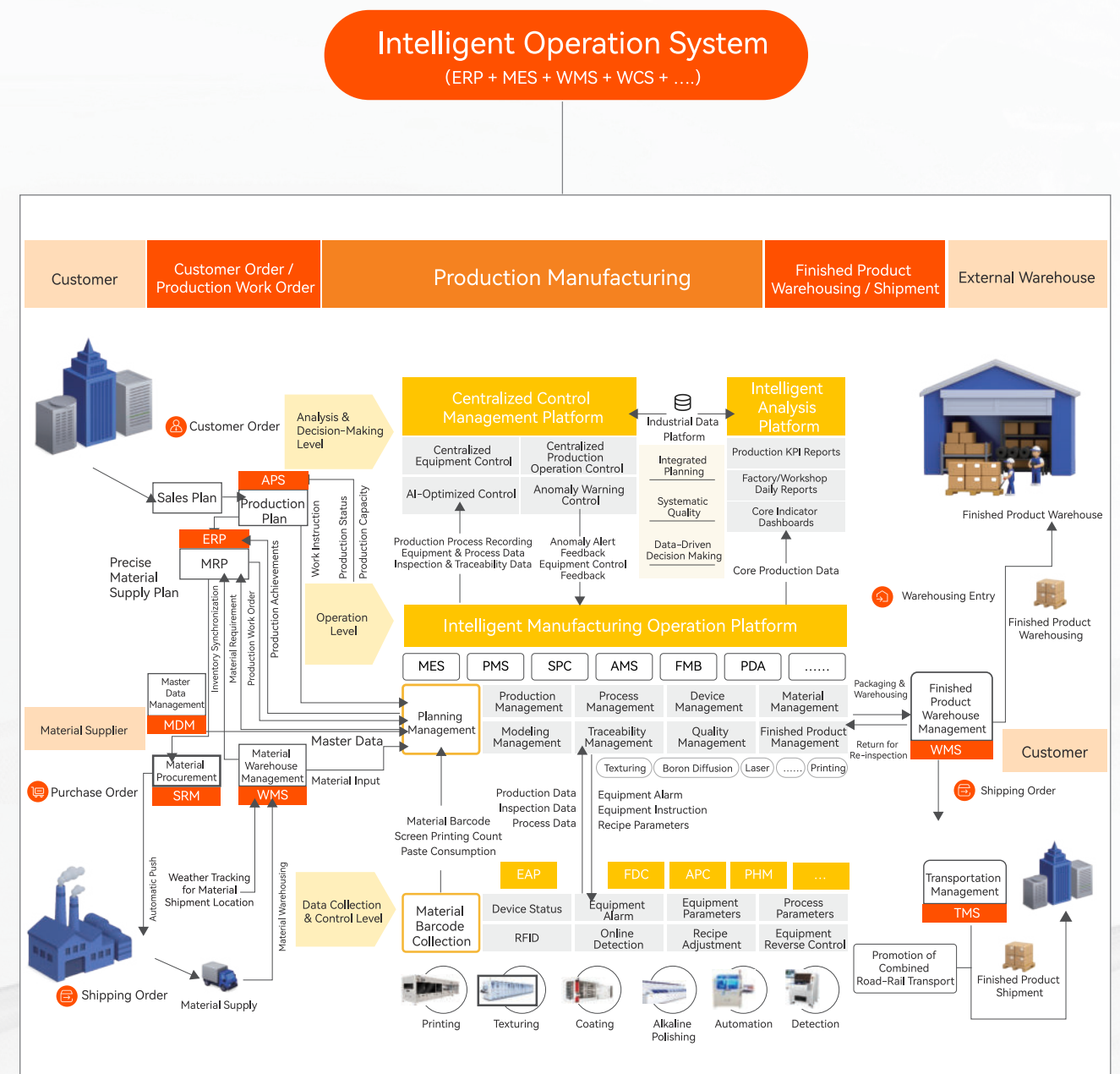
Through the EAP system and digital transformation of equipment, the Company has unified the equipment access standards and specifications to achieve data collection and cell-level traceability. It has also built an industrial control network to enable rapid access and interconnection of automated equipment, process equipment, inspection equipment, and other devices.

"3" Improvement Stages

The entire digital transformation process progresses through three enhancement stages: capability building, resource integration, and integrated innovation, accompanied by organizational optimization and transformation within the Company.

"3" Intelligent Manufacturing Application Platforms

Starting from the improvement of digital basic capabilities and based on the industrial Internet platform, the transformation and upgrading of the enterprise's intelligent manufacturing has been promoted through the three major application segments of intelligent manufacturing operation, management, and empowerment, which are formed based on the integration of existing systems and the development of new industrial applications.



* TW Solar Intelligent Platform

2.2.2 TW Solar: Industry 4.0 Cell Production Workshop

As a company dedicated to integrating the entire PV industry chain as the new "King of PV," Tongwei Co., Ltd. demonstrates industry-leading comprehensive strength in TNC cell manufacturing technology. As early as mid-2021, Tongwei pioneered the industry's first PECVD Poly deposition N-type cell technology route compatible with large-size cells, achieving large-scale mass production in 2022. Tongwei's cell production lines fully adopt an Industry 4.0 intelligent manufacturing system, ensuring standardized, unified, and automated product manufacturing processes, with products being safe, stable, and highly reliable.

Digital Production Workshop in the Industry 4.0 Smart Park



200+ Intelligent Manufacturing Lines



3000+ Intelligent Transport Robots



Industry 4.0 High-Efficiency Automated Cell Production Line



Globally Leading 5G Application Base in the PV Industry

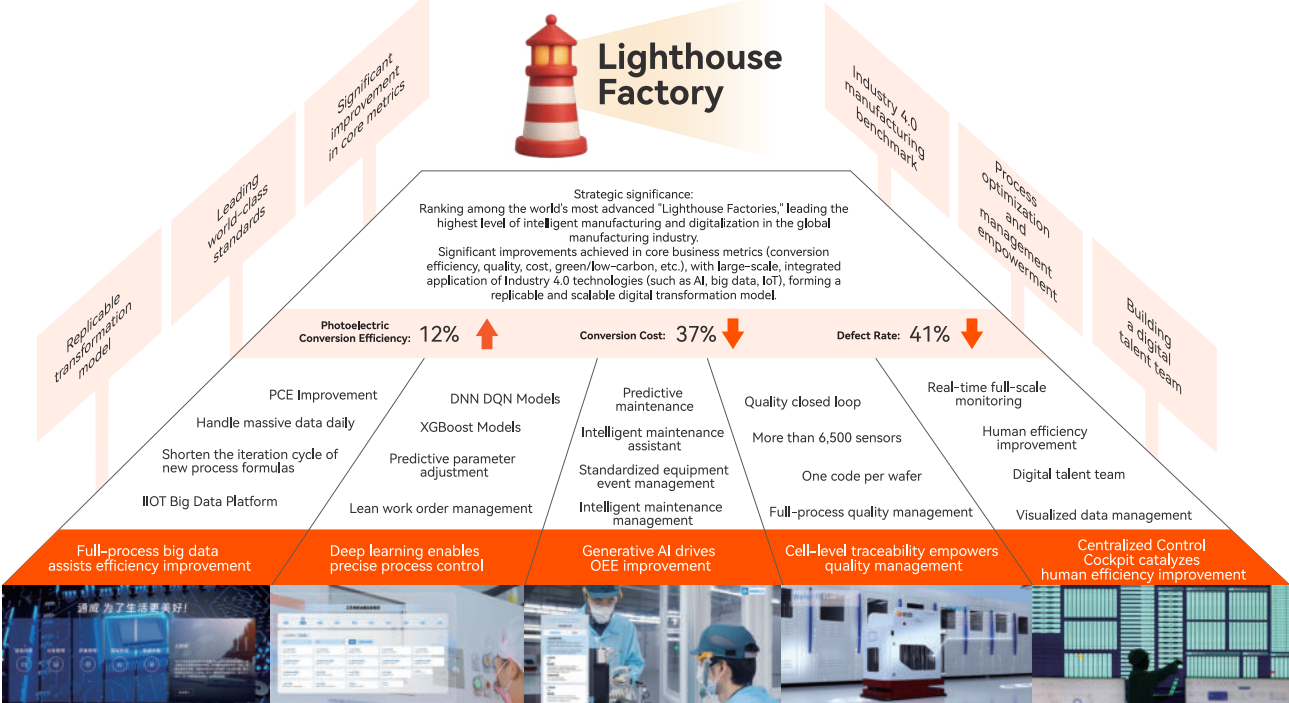


5G Dedicated Frequency Band Stability up to 99.999%

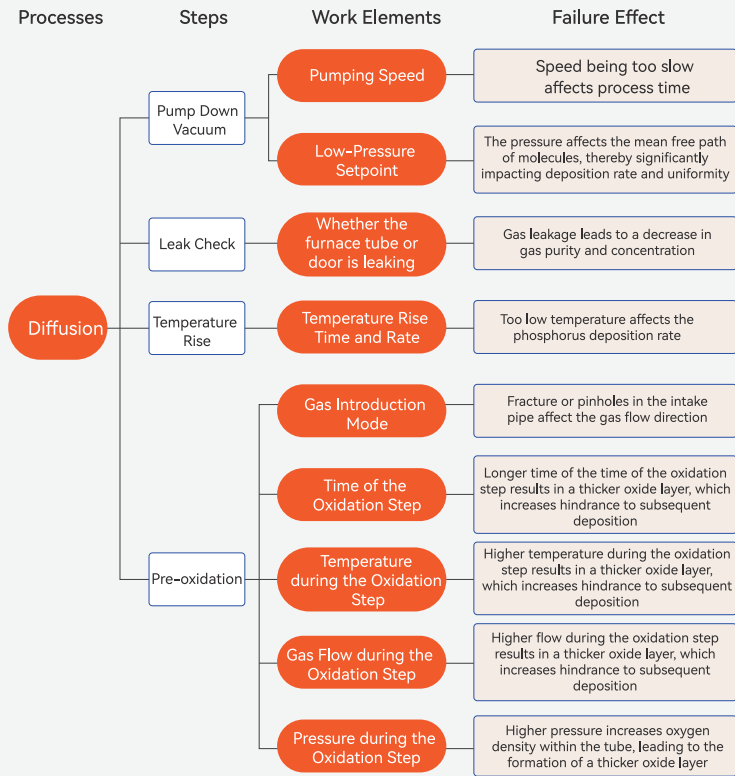
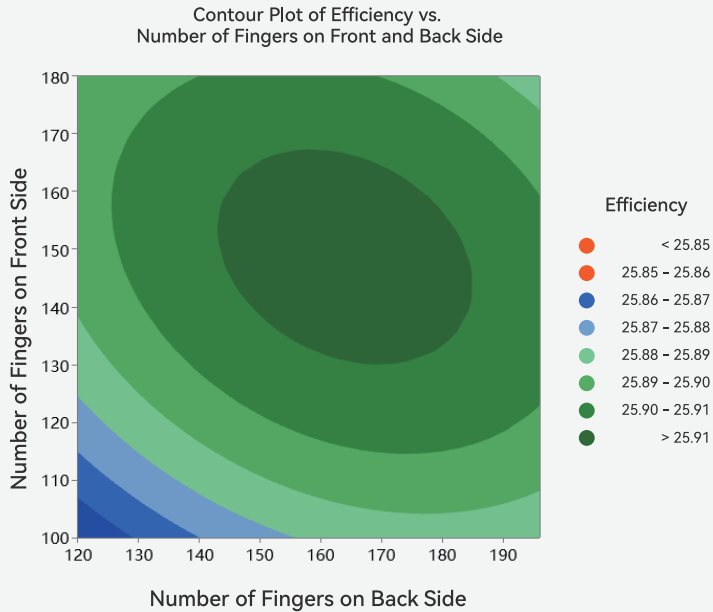
2.2.3 Panoramic View of Digital Use Cases

Cost Reduction	Efficiency Improvement	Quality Control	Equipment	Supply Chain
- Full-process multi-objective intelligent scheduling based on operational research models - Flexible rework processing based on AOI image recognition and AGV collaboration - Tubular equipment automatic closed-loop optimization Workshop mechanical gauge automatic inspection system Automatic handling system for graphite boats Automatic handling system for quartz boats Automatic unpacking machine FQC finished product automatic collection machine Coating vacuum pump exhaust automatic control system In-house production of desktop paper Cleaning equipment hydrogen content automatic detection and control system	- End-to-end cell efficiency optimization driven by billion-level big data models - Closed-loop efficiency control based on intelligent analysis - Deep learning models for optimizing the use of high-value materials Intelligent management for predicting the lifespan of high-value consumables Wafer ID traceability at the cell level based on data collection Digital monitoring and automated implementation of key processes - Intelligent inspection of process parameters - Square resistance model prediction - SMBB testing renovation project	- Intelligent detection of coating thickness based on CNN/DNN and optimization control empowered by big data. - Closed-loop management of quality issues based on wafer-level tracking - Monitoring system for incoming material quality across the entire process - Advanced process anomaly diagnosis - Comprehensive image diagnosis across the entire process - Big data EL intelligent image sorting - EL intelligent reconfirmation Automated screen inspection Automatic square resistance test and analysis Automatic weight loss test and analysis	- Digital energy management system based on advanced analytics - Equipment OEE management based on GenAI expert systems - Diagnosis based on equipment proactive alarms - Machine health assessment and predictive maintenance recommendations Alert notification push to functional wristbands Electronic process work orders	- Intelligent palletizing of cell products - IGV trolley process material transfer - Outdoor 5G unmanned forklifts - Smart Park Management - Intelligent warehousing management Smart financial management Digital ERP4.0
			Plant & EHS	Intelligent Office
			- Factory intelligent operation and maintenance system EHS safety platform Timely push of alarm information - Energy management system Water balance system Efficiency improvement of the refrigeration system Consumable consignment management system	- PV Cloud Disk - I Tongwei - Innovation Center - FBC Process Center - PV Learning Center

Through outstanding practices in intelligent manufacturing and excellent enterprise management, we have built an Industry 4.0 digital intelligent factory, creating a data-driven, intelligently operated "Digital Tongwei" and "Smart Tongwei."



* TW Solar Lighthouse Factory Intelligent Manufacturing System Diagram

A	Identifying efficiency impact factors (Xs) from a professional perspective, integrating process principles for each segment	System Diagram	 The diagram illustrates the Diffusion process with the following components: Processes: Diffusion Steps: - Pump Down Vacuum - Work Element: Pumping Speed → Failure Effect: Speed being too slow affects process time - Work Element: Low-Pressure Setpoint → Failure Effect: The pressure affects the mean free path of molecules, thereby significantly impacting deposition rate and uniformity - Leak Check - Work Element: Whether the furnace tube or door is leaking → Failure Effect: Gas leakage leads to a decrease in gas purity and concentration - Temperature Rise - Work Element: Temperature Rise Time and Rate → Failure Effect: Too low temperature affects the phosphorus deposition rate - Pre-oxidation - Work Element: Gas Introduction Mode → Failure Effect: Fracture or pinholes in the intake pipe affect the gas flow direction - Work Element: Time of the Oxidation Step → Failure Effect: Longer time of the time of the oxidation step results in a thicker oxide layer, which increases hindrance to subsequent deposition - Work Element: Temperature during the Oxidation Step → Failure Effect: Higher temperature during the oxidation step results in a thicker oxide layer, which increases hindrance to subsequent deposition - Work Element: Gas Flow during the Oxidation Step → Failure Effect: Higher flow during the oxidation step results in a thicker oxide layer, which increases hindrance to subsequent deposition - Work Element: Pressure during the Oxidation Step → Failure Effect: Higher pressure increases oxygen density within the tube, leading to the formation of a thicker oxide layer
I	Screening and Identifying Key Factors (Xi)	Hypothesis testing for SOV analysis	/
C	Response optimization to find the optimal parameter combination	Regression analysis, design of experiments (DOE), etc.	 Contour Plot of Efficiency vs. Number of Fingers on Front and Back Side The plot shows efficiency contours based on the number of fingers on the front side (Y-axis, 100 to 180) and back side (X-axis, 120 to 190). The legend indicates efficiency ranges: < 25.85 25.85 - 25.86 25.86 - 25.87 25.87 - 25.88 25.88 - 25.89 25.89 - 25.90 25.90 - 25.91 > 25.91

2.2.5 Tongwei's "Lighthouse Factory"

On September 16, the World Economic Forum (WEF) unveiled its latest batch of "Lighthouse Factory" designations, with 12 new factories worldwide earning this prestigious recognition. Among them, Meishan Company stands out as the sole representative from the global PV industry in this cohort, marking the birth of the first "Lighthouse Factory" in the global PV cell manufacturing sector. This achievement not only represents the first "Lighthouse Factory" among local enterprises in Sichuan Province also signifies that China's PV industry has once again taken the lead globally in intelligent manufacturing and digital transformation.

Meishan Company has deployed over 50 Fourth Industrial Revolution (4IR) application cases, most of which are based on artificial intelligence: utilizing machine learning for process optimization, leveraging generative AI for maintenance, and employing advanced AI algorithms for defect analysis. This transformation has increased the cell photoelectric conversion efficiency by 12%, reduced the defect rate by 41%, lowered conversion costs by 37%, and decreased carbon dioxide emissions by 33%.



CCTV Finance Highlights Tongwei Solar Meishan's "Lighthouse Factory" in Its Visiting "Lighthouse Factories" Series (Oct 30, 2025).



Primary reference: 2023 Q3 Meishan Company TOPCon SE Efficiency Improvement Project. (Internal document, used with authorization)

PART 3

TONGWEI

Chapter 3 High Efficiency

3.1 Leading the Industry

3.1.1 Core Manufacturing Technologies

Tongwei N-Type Cell Technology

TNC cells use N-type silicon wafers as substrates, which display excellent minority carrier lifetime and strong resistance to light-induced degradation. The front surface is coated with SiN_x anti-reflective coating (ARC) and AlO_x passivation layer to optimize light absorption and surface passivation. The back surface incorporates a passivated contact structure, consisting of an ultra-thin tunneling silicon oxide layer and a doped polysilicon layer, significantly reducing surface recombination and metal contact recombination while improving conversion efficiency.

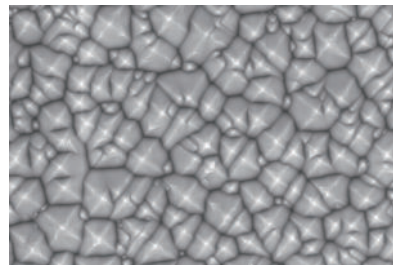
Three Key Characteristics of Tongwei TNC Cells



Core Technologies in TNC Cell Manufacturing

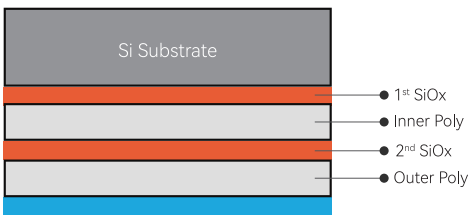
Since the mass production of the TNC series began in 2022, TW Solar has continuously optimized its independently developed N-type cell platform, achieving remarkable results in conversion efficiency and reliability.

Advanced Texturing Technology



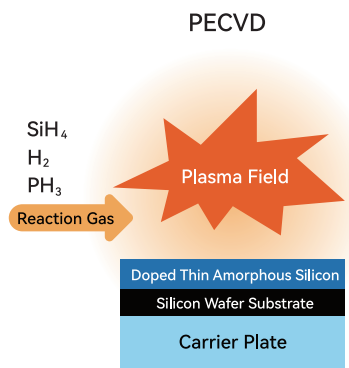
Tongwei's independently developed advanced secondary texturing technology effectively optimizes the pyramidal microstructure on the cell surface, resulting in a more uniform distribution, reducing reflectivity to below 9%, thereby enhancing the light absorption capacity and improving the cell efficiency.

Dual Tunneling Technology



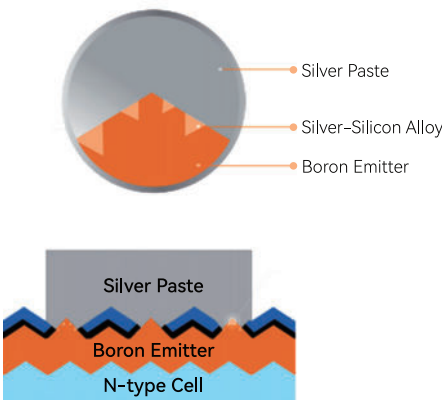
The dual tunneling technology effectively reduces the risk of film explosion and the internal diffusion of doped atoms. The ratio of cells with light-dark variation decreases by over 50%, the efficiency increases by 0.05%, and at the same time, the product reliability can be significantly improved.

PE-Poly Mass Production Technology



Tongwei's PECVD technology route has become the mainstream route for TOPCon cells. Compared with the LPCVD technology, Tongwei's PE-Poly mass production technology offers higher efficiency, lower energy consumption, and higher yield.

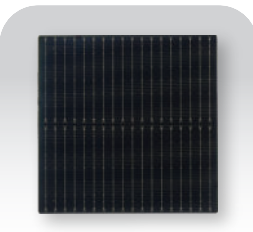
Secondary Sintering Technology



Relying on the advantages of Tongwei's self-developed specialized sintering equipment in terms of energy concentration and controllability, it reduces metal recombination and contact resistance, increasing cell efficiency by 0.3%-0.4%.

3.1.2 TNC Cell Technology Platform

TW Solar provides customized high-efficiency cell solutions for module customers



TNC
Cell Efficiency Upgrade!

Relying on the collaborative advantages of the entire PV industry chain, TW Solar advances coordinated improvement and upgrade plans from silicon material, silicon wafers, cells, to module technology, flexibly responding to and meeting customer demand for high-power cell products.

In the future, Tongwei will keep enhancing its TNC cell technology and is dedicated to improving the quality and efficiency of TNC cells!

Man

Professional Team

Tongwei's quality system is supported by a team of professionals covering the entire chain of R&D, process, testing, quality control, and customer service. With systematic training and competency certification, the team ensures that every step is controllable, robust, and professional.

Machine

Advanced Equipment & Automation Capability

Through automated and 5G intelligent production equipment, product consistency, high efficiency and large-scale stable output are ensured.

Material

Material Quality Management System

A strict material quality control system is established for the entire process from supplier selection to incoming inspection, ensuring stable and reliable input for cell production.

TNC High-Efficiency Cell Technology Platform

Method

Process & Quality Control Methods

Centered on standardization, process orientation, and digitalization, systematic methods ensure process stability, product consistency, and production line controllability.

Environment

Manufacturing Environment & Cleanliness Management

A high-quality manufacturing environment is the prerequisite for high consistency and efficiency of cells. Tongwei ensures product quality from the environmental aspect through environmental, cleanliness, and safety controls.

Measurement

Tongwei PV Testing Center

Built in accordance with CNAS standards, TW PV Testing Center has a complete testing capability covering materials, cells, and modules, and serves as a crucial foundation for product quality stability.

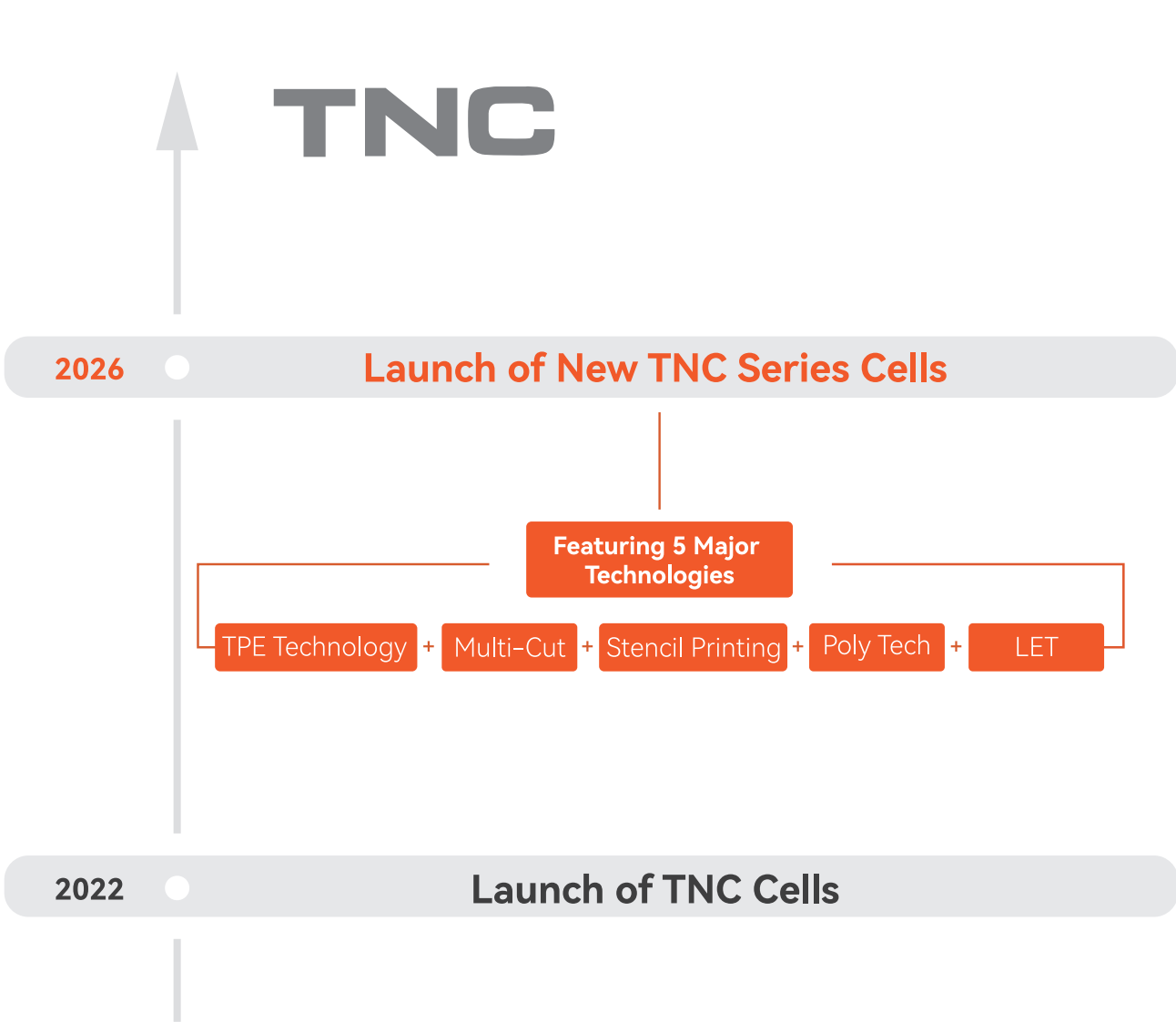
Multiple cell quality and efficiency improvement plans to satisfy customers' customized requirements for high-efficiency cells. Please contact TW Solar's cell technology team for specific efficiency improvement plans and details.

3.2 Breaking through and Innovating

3.2.1 The High-Quality, High-Efficiency, Value-Added Product Roadmap of TNC Cells

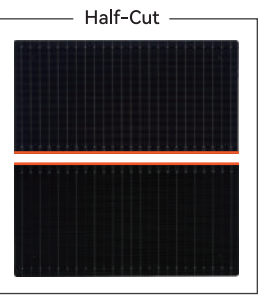
TW Solar will continue to focus on enhancing the quality, efficiency, and value of TNC cell products. It is projected that TNC cell efficiency will surpass 27% by December 2026.

TNC Series
Conceptual Diagram of Cell Products



TPE Half-Cut Cell

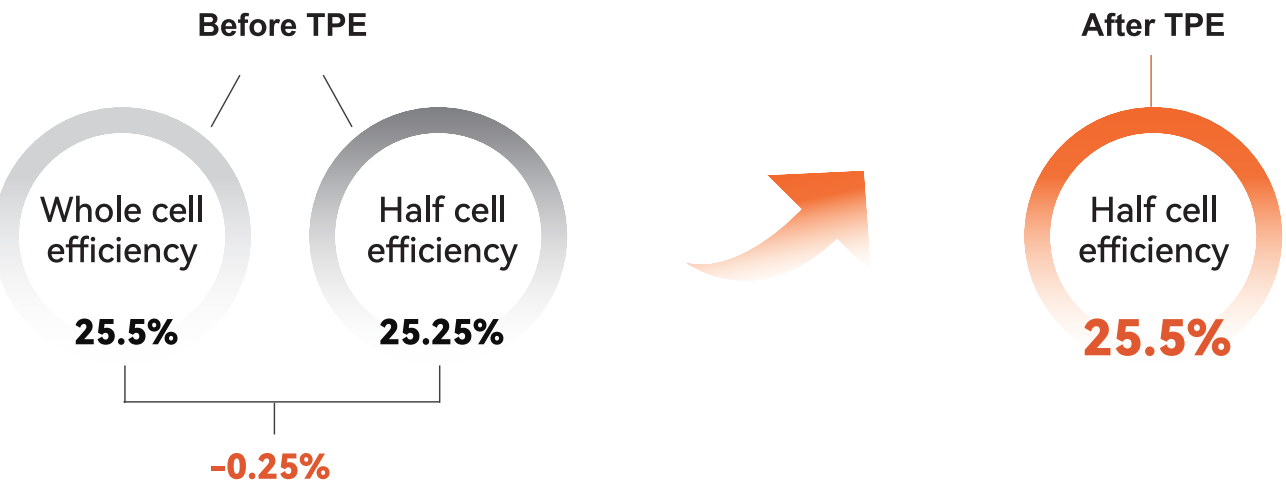
Suitable for module customers with a direct demand for half-cut cells



Conventional module manufacturing process requires cell cutting, which causes edge damage to the cell and leads to module power loss.

To address this issue, Tongwei innovatively developed the TPE (Tongwei Passivated Edge) half-cut cell technology. The cutting process is completed during the cell production, and a passivation film is deposited on the sidewalls of the cut edges, completely repairing the dicing damage.

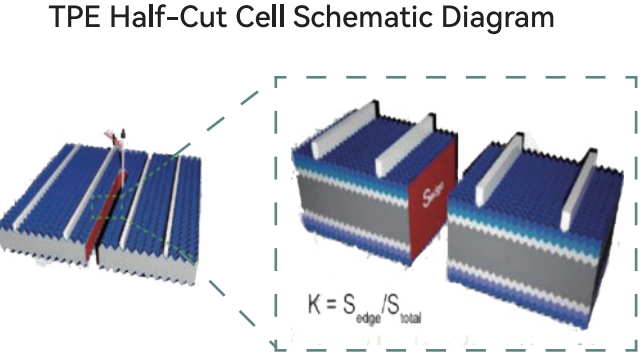
Products utilizing TPE half-cut cell technology have seen a 0.25% increase in label efficiency. Furthermore, the passivation protective layer shields the cell edges from environmental factors, thereby extending the cell's service life.



Half-Cut TNC Cells with TPE Technology

Compared with Conventional Whole TOPCon Cells

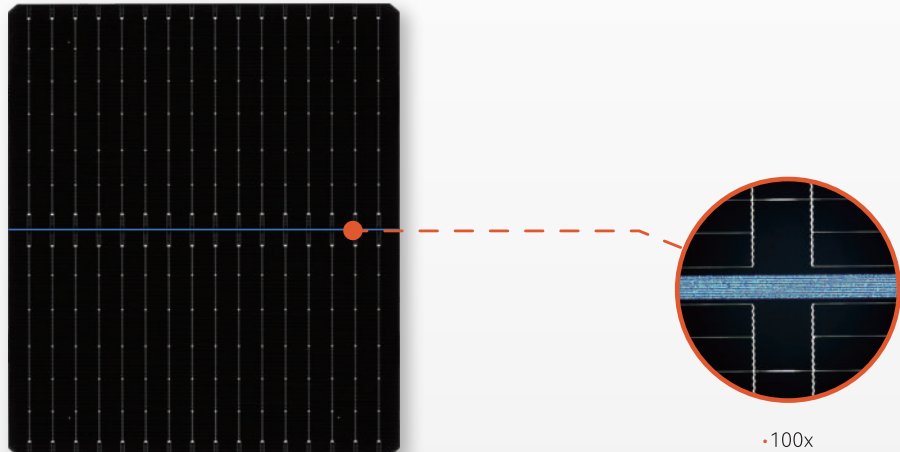
- ✓ Half-cut cell delivery omits the cutting process during module production
- ✓ Comprehensive manufacturing cost per watt decreases by approximately **0.003** RMB/W
- ✓ Absolute efficiency of half-cut cells increases by **0.25%**
- ✓ Weather resistance and reliability significantly improved



Note: The data is sourced from Tongwei's internal laboratory.

LET

TW Solar provides customized high-efficiency cell solutions for module customers



Laser grooving is applied at the cell cutting positions, and subsequent deposition and passivation on these grooves help mitigate the damages on modules caused by cutting.

The cells are delivered as whole pieces, and the module side does not need additional modification.

The module power is increased by **2W**.

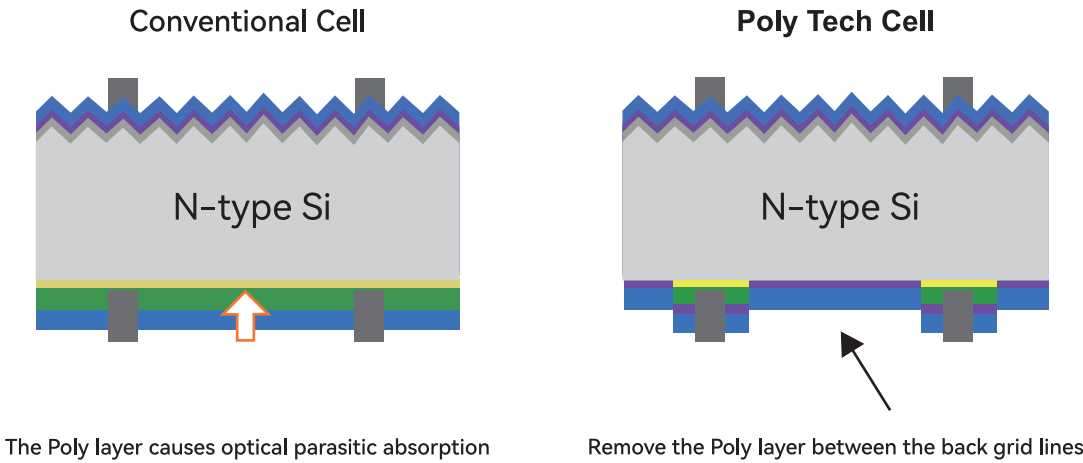
Poly Tech High Bifaciality Cell Technology

TW Solar provides customized high-bifaciality N-type cell product solutions for module customers.

The polysilicon film layer on the back of the TOPCon cell will cause optical parasitic absorption, resulting in a decrease in the long-wavelength light response and optical loss.

To solve this problem, Tongwei has developed Poly Tech technology. By removing the excess polysilicon between the grid lines, the optical loss caused by parasitic absorption is reduced, and the back passivation film layer is added to ensure the reliability of the product.

The efficiency of the TNC cell using Poly Tech technology is increased by 0.15%, while the module bifaciality increases by 5%.



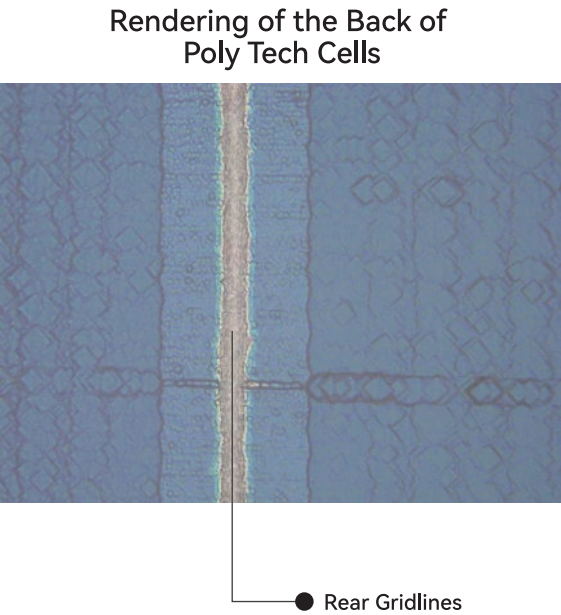
TNC Cells with Poly Tech Technology

Compared with Conventional TOPCon Cells

✓ Cell efficiency increases by **0.15%**

✓ Module manufacturing cost per watt decreases by approximately RMB **0.002/W**

✓ Module bifaciality increases by **5%**

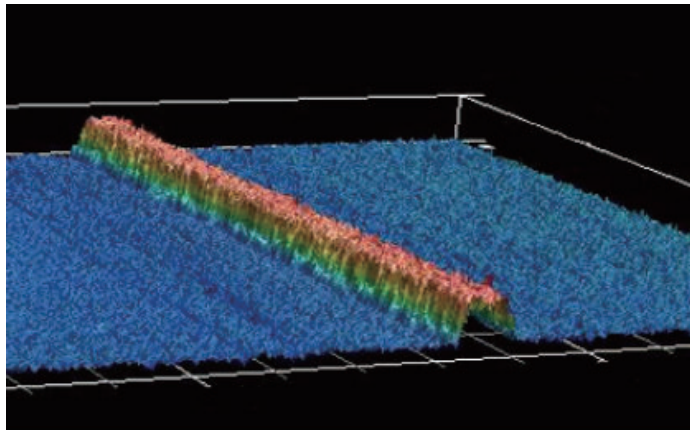


Note: The data is sourced from Tongwei's internal laboratory.

Stencil Printing

TW Solar provides customized high-efficiency cell solutions for module customers

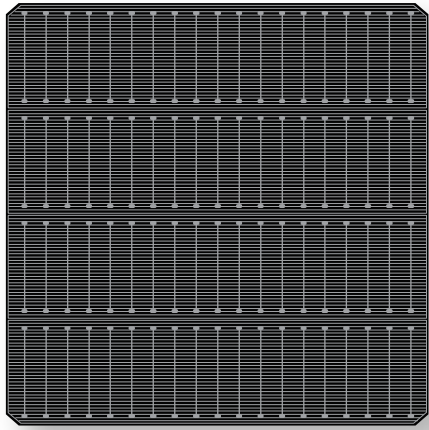
"Tongwei Gene" TNC Cell Manufacturing Core Technology



- Grid lines with stencil printing are fuller in shape and have lower line resistance
- Printing with steel stencils allows for narrower line widths and lower shading.
- Results in higher cell efficiency and better reliability.

Tongwei employs more advanced stencil printing technology with finer and more precise printing quality for cell manufacturing. Compared with conventional screen printing processes, stencil printing enhances the current conduction capability of the grid lines and effectively reduces the shading area of the front grid lines, significantly improving the electrical performance of the cells.

Introduction to Multi-Cut



- Increase Power**
The power loss in a module is $Q=I^2R$. The multi-cut technology reduces current, leading to a power increase of **> 10W**.
- Enhance Safety**
The hot-spot temperature is reduced by 10-20°C, lowering the risk of thermal runaway and achieving inherent module safety.

3.2.2 The High-Quality, High-Efficiency, Value-Added Product Roadmap of TNC Cells

PV Technology R&D Layout · Sichuan

Chengdu Shuangliu
Global Innovation R&D Center

- TNC R&D line
- HJT/THL Pilot Line
- TBC Pilot Line
- Perovskite/c-Si Tandem Cell Laboratory
- Module R&D Center
- Wafer R&D Line
- Material Physical and Chemical Laboratory
- Cell Test Laboratory
- PV Test Center (Module)

Leshan

- Yongxiang Silicon Material R&D Center
- Crystal Growth R&D Line

Yancheng Terrestrial Module Test Site
Hainan Terrestrial Module Test Site

PV Technology R&D Platforms & Qualifications

- National Enterprise Technology Center
- Engineering Technology Research Center in Sichuan Province
- Sichuan Provincial Engineering Research Center
- Chengdu PV Testing Center (CNAS Certified)
- Hefei PV Experimental Center (CNAS Certified)

PV Technology R&D Intellectual Property

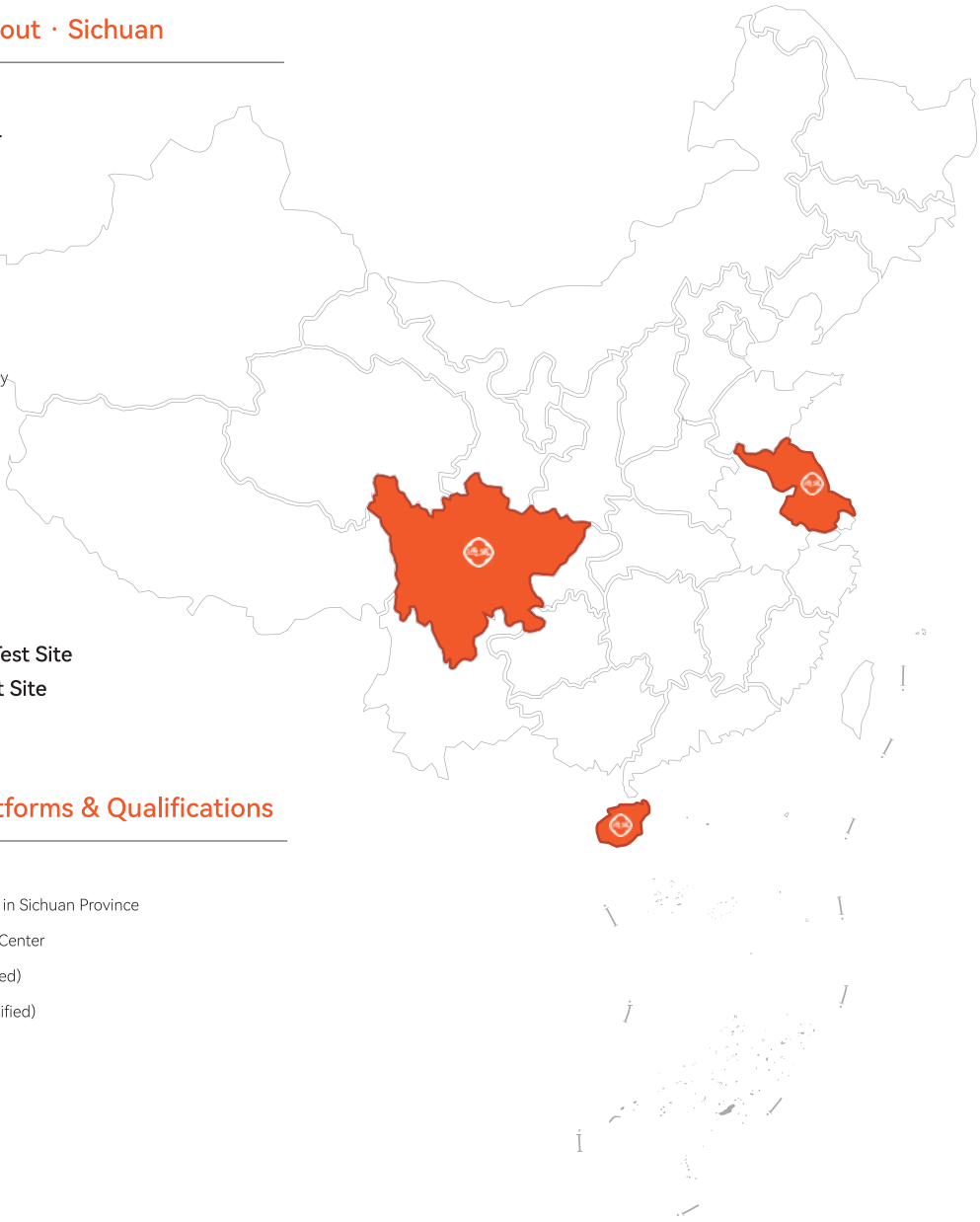
- 3521 Authorized Patents (as of December 2025)
- National Intellectual Property Advantageous Enterprise
- China Patent Excellence Award
- First Prize of Sichuan Provincial Patent Award

R&D Team

Dr. Xing Guoqiang, Chief PV Technology Officer of Tongwei Co., Ltd.: A well-known technical expert in the industry, who served as the person-in-charge and chief expert of the National 863 Program.

Tongwei has gathered over 1,300 senior R&D technicians, forming a core technology innovation team with comprehensive expertise, strong technical capabilities, exceptional R&D skills, and a forward-looking perspective.

*As of the end of 2025, our R&D system includes 25 PhDs and 146 Master's degree holders.



3.2.3 Patent Certificates



▲ CD2320422-2023112890963-250923

Certificate of Invention Patent

Preparation method of perovskite thin film, thin film, perovskite cell and tandem cell

▲ CD2421237-2025105624086-250923

Certificate of Invention Patent

Solar cell and its preparation method, PV module

▲ AH2210353-2022114818481-250411

Certificate of Invention Patent

Laser grooving processing system and its processing method



▲ AH2210362-2022115188395-250121

Certificate of Invention Patent

Solar cell and its preparation method

▲ AH2210360-2022110662188-241011

Certificate of Invention Patent

Texturing and cleaning process of silicon wafer, solar cell and its preparation method

▲ Certificate of Invention Patent

-2021101773967

An HJT cell with high photoelectric conversion efficiency and its preparation method

*Overseas Patent Coverage

Covering more than **20 countries** and regions, including China, the US, Germany, France, the UK, the Netherlands, Austria, Japan, SouthKorea, Australia, India, Turkey, Saudi Arabia, etc.

*Covered Technical Fields

Encompassing multiple areas such as TOPCon, BC, HJT, perovskite tandem, half-cut modules, 0BB modules, etc.

*As of December 2025, the PV sector has a total of **3521** authorized patents.

PART 4

TONGWEI

Chapter 4 Value Addition



4.1 Power Gain

4.1.1 Adding Value for Customers



4.1.2 Application Scenarios

Residential



Guangxi Skyworth Xiaoyang Building PV Project
Project Capacity | 199.8kW



New Zealand Residential Rooftop Project
Project Capacity | 240.78kW



Australian Commercial Shop Rooftop Project
Project Capacity | 30.71kW

Utility



900,000 kilowatts Qinghai Gonghe PV Project
Project Capacity | 900MW



Netherlands Ground Power Station Project
Project Capacity | 13.62MW



China Huadian Maizhokunggar Zhaxue Pastoral-Solar Complementary PV Project
Project Capacity | 100MW

Industrial & Commercial



China Huadian Suining Anju
JAC Phase I PV Project

Project Capacity | **194.5kW**



Anhui Tongling Enterprise
and Institution PV Project

Project Capacity | **10MW**



Switzerland Industrial and
Commercial Rooftop Project

Project Capacity | **1MW**

4.2 Green and Low-Carbon

4.2.1 Tongwei Carbon Footprint Certification



French ADEME Carbon Footprint Certificate



Bureau Veritas Carbon Footprint Certificate

Fishery-PV Integration



Jiangsu Nanjing Longpao
Power Station

Project Capacity | **53MW**



Shandong Dongying Yellow
River Estuary Power Station

Project Capacity | **195.5MW**



Tianjin Dagang Power
Station

Project Capacity | **72MW**



TÜV Rheinland Carbon Footprint Certificate



CQC Carbon Footprint Certificate

4.2.2 Capable of Various Traceability Orders

Order (Clean Supply Chain)

- In principle, our company can trace from the module back to the silicon material. Based on specific order requirements, traceability can extend to silicon powder/metallurgical grade silicon;
- Considering production schedules across various processes, confirmation of order traceability feasibility generally needs to be finalized 30 days prior to order placement.

Documentation (Digitalized Traceability Management)

- Documentation Logic: The purchase and sales contracts link each process; within the process, the "batch number" links the procurement, production, and sales links.
- Level of Informatization: The procurement, production, sales, and transportation links can be traced through information systems such as ERP, MES, and WMS.

Factory Audits (Recognition of Traceability Capability by Authoritative Bodies)

Successfully passed traceability audits conducted by multiple authoritative organizations:

- TÜV Rheinland
 - STS
- PI BERLIN
 - SINOVOLTAICS

4.3 ESG

Environmental Performance

Social Performance

Governance Performance

Environmental Protection
Investment RMB **1.245** billion

Carbon Footprint & EPD
26 Certifications

Proportion of Recycled & Reused
Water
98.04%

Increase of Renewable Energy
Electricity Usage (YoY)
28.00%

Proportion of Renewable Energy
Electricity Used
64.01%

Reduction of the Total Carbon
Emissions of Scope 1, 2 & 3 (YoY)
16%

Reduction of the Hazardous Pollutant
Emissions (YoY)
27.97%

Reduction of the Wastewater
Pollutant Emissions (YoY)
33.96%

Reduction of the Total Waste
Discharge (YoY)
19.98%

Increase of R&D Personnel (YoY)
26.94%

Average Employee Training Hours
per Person
82.03 hours

R&D Investment
RMB **2.673** billion

Increase of New Authorized
Invention Patents (YoY)
88.66%

Proportion of Key Raw Material
Suppliers for PV Business Signing
Social Responsibility Commitments
100%

Proportion of Key Raw & Auxiliary
Material Suppliers for PV Business
Signing Conflict Minerals Procure-
ment Commitments
100%.

Proportion of Female Board
Directors
33.33%

Proportion of Independent
Board Directors
33.33%

Business Ethics Audits
Conducted
117

Resolution Rate of Internal
Audit Issue
100%

Litigation Cases Related to Unfair
Competition
0

ISO 37301 Compliance Management
System Certifications Obtained
6

Response to International Sustainable Development Initiatives



Tongwei Co., Ltd. joined the UN
Global Compact (UNGC)



Tongwei Co., Ltd. signed the UN Women's
Empowerment Principles (WEPs)



Tongwei Co., Ltd. joined the "ISSB Partnership
for Early Awareness of Sustainability-Disclosure
Today" (P4EAST)



Supplier ESG Rating SHOW | Tongwei Co., Ltd.
(5-Star Outstanding)



Tongwei Co., Ltd. joined
RE100



Tongwei Co., Ltd. joined
the China ESG Alliance



Tongwei Co., Ltd. joined the
Corporate Carbon Neutrali-
ty Action (CCNA)

- Tongwei Co., Ltd. co-initiated and signed the International Climate Action Initiative for Digital Ecological Civilization
- Tongwei Co., Ltd. co-launched the "Capacity Building Project for Sino-Africa Collaboration on Renewable Energy Development."
- Tongwei Co., Ltd. co-initiated and signed the "Synergistic Empowerment Plan for Pollution Reduction, Carbon Mitigation and Efficiency Improvement"

PART 5

TONGWEI

Chapter 5

Win-Win Cooperation

5.1 Global Partners



HONORS AND AWARDS GRANTED BY CUSTOMERS (RECENT YEARS)

| DOMESTIC HONORS



... And more...

| OVERSEAS HONORS



... And more...